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OPTIMAL PLANNING OF TRANSMISSION FACILITIES

FOR

TELECOMMUNICATIONS NETWORKS

by

Mehlika Miraboğlu



Submitted to the Faculty of the School of Engineering in Partial Fulfillment of the Requirements for the Degree of Master of Science

in

Industrial Engineering

BOĞAZİÇİ UNIVERSITY

We hereby recommend that the thesis entitled "Optimal Planning of Transmission Facilities for Telecommunications Networks" submitted by Mehlika Miraboğlu be accepted in partial fulfillment of the requirements for the Degree of Master of Science in Industrial Engineering, School of Engineering, Boğaziçi University.

Examining Committee

Mr. Çetin EVRANUZ Doç. Dr. Gündüz ULUSOY Doç. Dr. Öner HORTAÇSU

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ABSTRACT

The aim in the transmission facilities planning problem for a telecommunication network is to decide on the routing of the trunk groups over the transmission network and types and capacities of facilities, so that, for a given set of trunk group requirements, the resulting installation cost is minimized and a certain degree of reliability is maintained.

In the present study, the optimization problem and its characteristics are presented. In the formulation of the problem, a new dimension, technology of the system, is introduced. This leads to a multi-fixed charge cost function with concave continuous portions. The concavity reflects the economies of scale of the investment costs. Also, alternative paths in routing the trunk groups are considered to assure a certain satisfactory degree of reliability.

Three binary mixed integer programming models are developed and applied to a test network to show their functionality and to set a comparison basis for future study.

> Keywords : - Investment Planning - Telecommunications Network

> > (iv)

Aboneler arasındaki telefon bağlantılarını sağlayan telekomünikasyon şebekesi, santral ve iletişim şebekesi olarak ikiye ayrıştırılıp incelenmektedir. Santral şebekesi, birbirlerine devreler ile bağlanmış santrallardan oluşmaktadır. İletişim şebekesi ise santralları bağlayan iletişim sistemlerini içerir. Telekomünikasyon şebekesinin eniyilenmesi (optimizasyonu) iki etapta düşünülmektedir. Santral şebekesinin eniyilenmesi olan birinci kademenin çıktıları ikinci optimizasyon kademesi olan iletişim şebekesinin eniyilenmesi problemine girdi olarak kullanılmaktadır.

İletişim şebekelerinin eniyilenmesindeki hedef santrallar arasında doğan talebi iletecek eniyi (optimal) dağıtım yollarını saptamak ve seçilen iletişim sistemlerinin kapasitelerini belirlemektir. Bu hesaplamada, jonksiyon devre sayısı taleplerinin enküçük (minimum) maliyetle karşılanması ve abonelere yeterli bir servis ve güvenilirlik sağlamak amaçlanmaktadır.

Çalışmada, probleme yeni bir boyut getirilmiş ve sistemlerin teknolojilerinin seçimi de formülasyonda içerilmiştir. Bu boyut, problemin önemli bir özelliği olan ve yatırım

(v)

maliyetlerindeki ölçek ekonomisini temsil eden içbükey maliyet işlevinde sıçramalara yol açmaktadır. Literatürdeki sezgisel ve yaklaşık çözüm yordamları bu boyutu, genellikle ele almamaktadır.

Bu problemi çözmek amacıyla üç tane 0,1 karmaşık tamsayı programlama modeli geliştirilmiştir.

Bu modeller İrlanda telekomünikasyon şebekesinin bir bölümünü oluşturan bir test şebekesi için çalıştırılmış ve mukayeseli olarak değerlendirilmişlerdir.

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CHAPTER I

INTRODUCTION

A telecommunications network is the means of inter-connecting telephone customers on demand. It comprises telephone exchanges (switching nodes) inter-connected by transmission systems (links). A national network can be considered as a number of inter-linked discrete sub-networks and also being composed of a switched network and a transmission network.

The switched network comprises switching nodes inter-connected by groups of circuits (trunk groups) which carry the parcels of telephone traffic.

The transmission network consists of transmission systems inter-connecting switching nodes.

In real-life telecommunications networks the planning process consists of two major steps. The first step of the planning process termed as trunking analysis (Baybars, et.al., 1981), (Nivert, et.al., 1983) translates the originating traffic demand into trans- mission channels or trunks i.e. determines linkwise circuit requirements. This analysis employs a network hierarchy which permits blocked traffic on a direct route to be switched through other junctions, eventually reaching the intended destination (alternate routing). The output of the trunking analysis is a list of trunks between all point pairs.

The second step of the planning process considers the so-computed trunks as inputs to a facilities planning model by referring to them formally as circuits. The task at this stage may be termed the transmission facilities planning problem in telecommunications network: given point-pair circuit requirements, find a minimum cost facility installation plan by specifying the type of transmission systems and the links themselves on which the systems are to be installed as well as the number of circuits to be installed on each such link. Formally, this optimization problem is a fixed-charge multi-commodity flow synthesis problem .

The overall purpose of this thesis is to develop a transmission network optimization model. Three different

models are developed and tested for comparison against each other.

In Chapter II, a general definition of the problem is presented. A brief review of the relevant literature on the transmission network optimization is given in Chapter III. The specific assumptions and the formulations of the developed models are described in Chapter IV. The general input requirements and the discussions on the numerical results are included in Chapter V, while the Appendices contain the related computer outputs and some mathematical calculations.

CHAPTER II

PROBLEM DEFINITION

A telecommunications network is a collection of junctions (or points) some or all which are joined by direct communication links. It can be pictorially represented by a graph whose "vertices" and "edges" correspond to the "points" and the "links" of the network, respectively. For instance the graph of Figure II.1 represents a real-life telecommunications network with 8 points and 15 direct links.



Figure II.1 A Telecommunications Network

A link is a collection of facilities known as transmission equipment which when taken together comprise various transmission systems. The main components of a transmission system are the circuits. One of the traditional transmission facilities is the cable consisting of a large number of wires. In real-life telephone networks there do not exist direct communication lines between all pairs of points. That is, in graph theoretic terms, telephone networks are, typically non-complete graphs (Baybars, et.al., 1981). However the graph is connected and therefore, it is possible to dial any point from any specific point. Traffic, in the form of voice telephone calls, originate at a junction A, such as a city, to be transmitted to another junction B, termed the destination. If between two points a direct communication link does not exist, then the call is transmitted through a sequence of links. For instance, in the network of Figure II.2 the traffic for the pair of points P_{A} and P_{B} can be also transmitted through the communication lines represented by links L_{AC} and L_{CB}. Depending on how dense (in terms of the number of links) the network is , there may be a few or many such sequences of links which could carry the traffic of a specific link. Such sequences will be referred to as alternate routes.

Furthermore, if the customer demand for some pair (P_A, P_B) exceeds the capacity of direct P_A to P_B communication link, excess demand can be switched to an alternate route.

б

The size of the problem grows exponentially with the number of "alternate routes" for each demand relation.

Routing implies that more than one set of circuits can be installed on a link to meet the requirements of several relations. However, the fixed cost of installing a system is in general so high and there is so much economies of scale involved in installing a larger system that, it often is less expensive to route them then otherwise.



Figure II.2 Alternate Routes

The structure and dimensions of the transmission network are governed by the need to route circuits in the most cost effective manner and to give the customer a prescribed standard of service in terms of the proportion of successful calls during the busy hours of the day. Other factors that can degrade the quality of service perceived by the customer are caused by equipment failures and congestion due to unforeseen surges of traffic due to customer behaviour.

The main objective of the transmission network optimization is thus to route the trunk groups requirements in such a way that the overall system cost will be minimum.

Some related aspects and principles are presented below in order to give a better understanding of the transmission system technology.

II.1 Technological Aspects of Transmission Systems

Transmission systems exist to provide circuits for transmitting speech and other signals between the nodes of a telecommunications network. A circuit provides for the

transmission of these signals in both directions. If the circuit uses a separate transmission path for each direction, then each of these unidirectonal paths is called a channel. In general, a complete channel consists of sending equipment at a terminal station, a transmission link, which may contain repeaters at intermediate stations, and receiving equipment at another terminal station (Flood, 1975).

Both transmission channels and the signals they convey may be classified in two broad classes: analogue and digital. An analogue signal is a continuous function of time; at any instant it may have any value between limits set by the maximum power that can be transmitted. Speech signals are an obvious example. A digital signal can only have discrete values. The most common digital signal is a binary signal, having only two values (e.g. 'mark' and 'space' or 'l' and '0'). A telegraph signal is thus a digital signal. A television waveform is a mixture of analogue and digital signals, since it transmits both the picture contents and synchronising pulses.

To transmit an analogue signal without error the channel must be a linear system. Any departure from linearity

causes nonlinear distortion of an analogue signal. Cable systems and radio-relay systems equipped with linear amplifiers are examples of analogue channels. A digital channel does not require to be linear, since its output provides a number of discrete conditions corresponding to the input signal. An example of a digital channel is a telegraph circuit, whose output signal is provided by the operation of a relay.

It does not follow that analogue signals must always be transmitted over analogue channels and digital signals over digital channels. Data communication and voice-frequency telegraphy over telephone lines are examples of transmitting digital signals over analogue channels. Analogue signals may be coded for transmission over digital channels by means of analogue-to-digital converters. An example is the transmission of speech by means of pulse-code modulation over lines equipped with regenerators.

If a link can provide adequate transmission over a band of frequencies which is wider than that of the signals to be sent, it can be used to provide a number of channels. At the sending terminal the signals of different channels are

combined to form a composite signal of wider bandwidth. At the receiving terminal, the signals are separated and retransmitted over separate channels. This process is known as multiplexing. The separate channels that enter and leave the terminal stations are called baseband channels and the transmission link, which carries the multiplex signal, is called a broadband channel or a bearer channel.

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CHAPTER III

LITERATURE SURVEY

Capacity expansion models have been extensively used for communication network applications (Luss, 1982). Generally, in investment planning and capacity expansion problems, the major decisions are:

- (i) investment and/or expansion capacities
- (ii) time of investments and/or expansions
- (iii) investment and/or expansion locations.

The first issue to be considered is the capacity of investment.

The second issue is the time of investments. In this study, the problem is solved for a target network which is aimed to be achieved after a certain time period and is considered static whereas in real-life it should be dynamic. But in the case of unsatisfied demand in other words a waiting list or backorder (as in inventory

systems), the model can be visualized as a static one. So the decisions on the time of investments and/or expansions are not relevant in this type of formulation.

Decisions on investment and/or expansion location have vital importance i.e. "which link's capacity in the transmission network will be expanded" constitute the third issue. So, the question "which link's capacity" in communications networks replaces the "at which location" question of general investment location problems.

Furthermore, a new dimension which is generally not considered is introduced in this study. This is the technology or type of the transmission system (Luss, 1982). In investment planning models, the investment cost function being usually concave, exhibits economies of scale. Popular cost functions are

(i) the power cost function

$$f(x)=Kx^{a} \qquad (0 < a < 1) \qquad x > 0$$

(ii) the fixed charge cost function

$$E(x) = \begin{bmatrix} 0 & \text{if } x=0 \\ \\ A+Bx & \text{if } x > 0 \end{bmatrix}$$

(iii) or some combination of the two.

However in some applications such as telecommunication networks, the cost function is not continous. It is easily seen that when different technologies are considered, the cost function displayed is quasi-concave, i.e. it is concave in the range covered by any single technology (Figure III.1). The objective function might have jumps at the capacities of the systems. This point as emphasized in Luss's excellent paper [8], is not so simple to overcome. It causes additional difficulties in solution procedures.

Cost



Figure III.1 Cost function

In another study, Ulusoy (1981) developed a heuristic algorithm which takes economies of scale into account. He considered that a unique technology will be applied. So he accepted an objective function such as:

 $0 \leq x_{ij} \leq 140$

 $\begin{bmatrix} 1.5 & x_{ij} & 0 \leq x_{ij} \\ f_{ij} = \begin{bmatrix} 1.2x_{ij} + 42 & 140 < x_{ij} \\ 0.6x_{ij} + 174 & 220 < x_{ij} \end{bmatrix}$ 140< x_{ij} < 220

Also, in Ulusoy's paper only one route is considered for each relation, so the reliability of the system is not included. Fixed charge is considered together with the impact of different fixed charge levels which carries the ingredients of a heuristic

Evranuz (1982), Nivert et.al. (1983) presents studies in which heuristic algorithms have been developed for large scale networks. In those studies, fixed charges are considered on the links and different technologies are represented by parallel edges.

In this thesis, the problem of transmission network optimization will be treated as a binary mixed integer problem. The first question that comes to the mind is "Why is an integer programming model not considered ?". It seems unreasonable to skip the possibility, for instance, to install two systems with thirty units of capacity instead of one system with ninety units of capacity if the required units are thirty-five.

seen in Figure III.2 the characteristics of the As selected cost functions are such that the costs incurred by adding a second capacity of thirty units and using five units of that system is much higher than selecting a system with ninety units. The breakdown point of the two systems is at point (30,875). Until and including thirty units, system I is cheaper. In the range between thirty-one and ninety units system II is the cheapest; from ninety-one system III is the less costly. So to consider a second system unit of the same system type will not be an optimal solution. It will only increase the size of the problem as well as the computer

time.

The cost functions (Baybars, et.al., 1981) which are multiple fixed charge in nature are graphically presented on Figure III.3 are shown below. These are the cost functions utilized in the example problem solved in Chapter V of the thesis.

f(x)=

870000 + 1077x

30**<**x**≤**90

0 **<**x **≤**30



Figure III.2 Cost Functions

Opposite to the operational planning methods, the model developed by Claus et.al. (1981) allows a global cost-optimal network which is subject to a certain set of constraints. His paper describes a practical planning problem, taken from the work of the "Network Planning Department of the Telecommunication Administration of the Deutsche Bundespost". The actual planning problem is to utilize and to extend the capacity of an existing burried cable network in such a way that all (future) traffic requirements are met by minimal costs.

The mathematical structure of the entire planning problem is a mixed-integer program. The decision variables are first, discrete digital systems (PCM) set up on existing cable lines and second, new cable links required in the future. Furthermore, the formulation takes account of the circuit capacity of the system and path diversification required for reliability reasons.

FORMULATION:

(1) Cost function:

min cost = $l_{ij} (\sum_{i=1}^{n} \sum_{j=1+1}^{n+1} c_{ij} Z_{ij} + \sum_{i=1}^{n} \sum_{j=1+1}^{n} A_{ij} Y_{ij})$

 $+\sum_{j} \sum_{j} 00000 P_{ij} + \sum_{i} \sum_{j} 100000 V_{ij})$

(2) <u>Restriction of capacity:</u> The flow on link (i,j) must be smaller than or equal to the existing circuit capacity plus a new circuit capacity achieved either by a new cable and/or by PCM systems (no PCM on new links).

 $F_{ij} \leq K_{ij} + 27 p_{ij} + Z_{ij}$ One PCM-system enables 27 additional circuits to be set up on an existing copper cable.

(3) <u>Two-node connectivity</u>: For reliability reasons, each source having more than a certain amount G of traffic must be connected via at least two node-disjoint paths i.e. the flow on this link must not exceed 65% of the total requirements.

$$x_{ij}^k \leq 0.65 s^k$$

For two or more parallel existing links, it yields: $x_{ij}^k \leq \min[s^k; L_{ij}^k] + 27 p_{ij}$

where

 $L_{ij}^{k} = \min[0.65s^{k}; K_{ij}^{2}] + \min[0.65s^{k}; K_{ij}^{2}]$ K_{ij}^{l} = the circuit capacity of the first link K_{ij}^2 = the circuit capacity of the second link

(4) Flow conservation $\sum_{i=1}^{n+1} x_{kj}^{k} = s^{k} \qquad k = 1, \dots, n$

For possible transit nodes

 $\sum_{i \in k} X_{ij}^k - \sum_{i \in k} X_{ji}^k = 0 \qquad j \in T^k , i \neq j, k = 1, ..., n$ Transit nodes T^k are only line-related nodes. The circuits for all relations k remain seperated along the entire path. The elements k are manually selected to avoid unreasonable links.

(5) Length Restriction: Cable paths w_k are not allowed to be longer than 25 km. due to the low-frequency transmission technique.

 $\mathbf{l}_{i_i c} \leq 25$ $i_1, i_2, \dots \in \mathbf{T}^k$ that means $l_{(wk)} \leq 25$

where n = number of commodities I = integer 0, 1, 2...S^k = number of circuits demanded x_{ij}^{k} = flow of commodity k from node i to node j K_{ij}= existing circuit capacity on link (i,j) Z_{ii}= number of circuits to be newly installed on link (i,j) $Y_{ij} = 1$ if a new link must be installed between (i,j) = 0 otherwise P = number of PCM systems between (i,j) $V_{ij} = 1$ if at least one PCM system is installed between (i,j) = 0 otherwise $F_{ij} = total flow on link (i,j)$ $= \sum x_{ij}^{k} + \sum x_{ji}^{k}$ C_{ij} = cost per circuit on link (i,j) per km. a = fixed charge component T^k = set of possible transit nodes for commodity k $\mathbf{\hat{L}}_{ii}$ = distance between nodes i and j $w_k = path$ between node k and center C =lower bound for traffic splitting G

<u>`</u>20

Claus used a CDC Cyber 175 for his calculations. Apex III was used as a mixed-integer program. The problem with seven nodes is calculated in 470 seconds in straightforward use, in 200 seconds with addition constraint saying that an existing link shall only be extended by PCM or new cable plants.

Baybars et.al. (1981) considered the transmission network optimization problem on switching network. However, most European countries consider additional transmission centers as well the transmission.centers at switching centers (Evranuz, 1982), (Nivert, et.al., 1983). This new network is called as transmission network and it contains all vertices of switching network. Indeed, the switching network is somehow a hypothetic network and it shows the topology of switching centers and trunk groups which connect them. In real life, the trunk groups are routed via transmission nodes. The switching network is shown in Figure III.3.a, and the corresponding transmission network is shown in Figure III.3.b.



Figure III.3:a

Figure III.3.b

The transmission network in Figure III.3.b contains the transmission node E plus four transmission nodes at every four switching center. As seen in the Figure III.3.b, part of the trunk groups are routed via E. The other part of the trunk groups between A and B has a direct link as a second path. This application increases the connectivity (or availability). On the other hand, the link between A and E carries some parts of trunk groups of AB, AD and AC. If that link is cut, those portions of trunk groups between the concerned relations are lost.

At switching centers, the traffic is switched. However, at transmission nodes there is no facility of 'switching but just multiplexing (COST PROJECT 201, 1980/1981).

Alternative routing is defined for switching networks. By multirouting (it is also called as diversification), a trunk group will be routed in more than one path. So, if one of the links on a path is cut, not all of the trunk groups for that relation will be lost. The formulation (Baybars, et.al., 1981) takes the alternative routing possibilities into account to increase the grade of service, but not the multi-routing in transmission. To increase the reliability, Baybars and Kortanek put a constraint to guarantee that not all transmission systems will be of the same type, but this is rather a weak protection measure. They also specify the links as high usage links and final choice links. In transmission networks, such a distinction on the transmission media is meaningless since a link may carry high usage and final choice trunk groups at the same time.

CHAPTER IV

MATHEMATICAL MODELS

As stated in chapter II, the problem is to find a minimum cost transmission network which will satisfy the circuit requirements calculated by a previous model called as trunking analysis (COST PROJECT 201, 1980/81). So, the output of the first phase of the telecommunication network optimization problem constitutes the input of the second phase.

The transmission network problem has all the characteristics of a mixed-integer problem. In this chapter three models will be developed and the differences between these models will be pointed out.

The properties related with the problem are as follows:

(i) The model is deterministic.

(ii) The flows are considered as undirected.

(iii) The problem is considered static.

(iv) The network topology (nodes and distances) is given; neither new links nor new switching equipment are to be installed.

(v) Each link cost associated with the installation of transmission systems is assumed to be a concave function of the link size (marginal cost decreases as size increases). This assumption is based upon the fact that the cost functions associated with installing transmission systems are concave, reflecting economies of scale. These functions may be decomposed -- approximately -- into a fixed charge and a variable part. The fixed charge part represents the initial investment cost of installing a transmission system on a link for the first time whereas the variable cost part represents the cost of installing the circuits of that system. It's furthermore assumed that both of these costs depend on the length of the individual links (Evranuz, 1981), that is the actual distance between the two points joined by that link (Figure IV.1).

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Figure IV.1 Cost Functions

(vi) There are alternate transmission systems such as cables, satellites, microwave radios.

(vii) In order to ensure system reliability, the flow between two demand points should not only be directed via a certain path; in case of failure of a link, the demand on that relation should have the capability to flow partly on another route. (This application is called as multi-routing). (viii) Message flows have definite destinations and origins; each flow concerned with some demand relation is considered as a different item. Thus the restriction that the flows from certain sources must be sent to certain sinks, makes the problem a multicommodity problem (Baybars, 1981), (Hu, 1970).

IV.1 Model I

In addition to the above properties, one assumption will be included: there will be no prespecified routes for each flow requirement. So, a maximum graph which specifies the topology of the network will be considered (Hu,1970). This maximum graph is manually selected and is a subset of the complete graph. The purpose is to route the flows in such a way that the cost of installation will be minimum while satisfying all the generated demands between the nodes, regardless of the paths.

Formulation:

 $Min \ Z = \sum_{ijs} F_{ij}^{s} \ Y_{ij}^{s} + \sum_{ijs} c_{ij}^{s} \ u_{ij}^{s}$

 $(1) \underset{i}{\geq} v_{ij}^{pq} - \underset{k}{\sum} v_{jk}^{pq} = \begin{cases} -d_{pq} & j=p \\ 0 & j\neq p, q \ \forall(p,q) \\ d_{pq} & j=q \end{cases}$ $(2) \underset{Pq}{\geq} v_{ij}^{pq} - \underset{s}{\sum} u_{ij}^{s} = 0 \qquad \forall(ij)$ $(3) \quad u_{ij}^{s} \leq p^{s} Y_{ij}^{s} \qquad \forall(ij), s$ $(4) \quad Y_{ij}^{s} = 0 \text{ or } 1 \qquad \forall(ij), s$ $v_{ij}^{pq} \geqslant 0 \qquad \forall(ij), (pq)$ $u_{ij}^{s} \geqslant 0 \qquad \forall(ij), (pq)$ where (ij) denotes the arc A_{ij}

	•	•	1]
(pq)	denotes	the	demand relation
Р	denotes	the	source node N
P	denotes	the	sink node N_q
S	denotes	the	system type

Inputs are;

s on the arc A_{ij}
c^s = variable unit cost of installing ij one circuit of system s on the arc

A_{ij}

Decision Variables are;

The objective function is the sum of the fixed costs of installing transmission systems and variable costs of installing circuits on the links of the network.

Constraint (1) provides conservation of flows:

- the sum of flows diverging from a source N_p and related with a requirement should equal the demand

- the sum of flows merging to a sink N_q and related with a requirement should equal the demand

- the flows related with a certain requirement on intermediate nodes should not be lost.

Constraint (2) is the redundant equation specifying the relation between the decision variables on the links.

Constraint (3) limits the arc flow over system s on a link (ij).

Constraint (4) is the nonnegativity and integer constraints.

The size of the problem is too large to consider; since the problem assumes a maximum graph, each demand relation evaluates each link. The relationship between each two adjacent links are considered for each relation.

IV.2 Model II

Model II is a simplified version of the problem and assumes a network with predetermined routes for each demand relation. In order to avoid dependency only on one route, a reliability constraint is added to the model which guarantees that at least a specific percentage of the circuit demand will be routed on another route.

Formulation: $Min Z = \sum_{ijs} F_{ij}^{s} Y_{ij}^{s} + \sum_{ijs} c_{ij}^{s} u_{ij}^{s}$ (1) $\sum_{s} u_{i,j}^{s} - \sum_{pq,n \in L} v_{pq}^{n} = 0$ ∀(ij) (2) $\sum_{n} v_{pq}^{n} = d_{pq}$ **∀**(pq) $(3) \quad v_{pq}^n \leq k^n d_{pq}$ √(pq),n (4) $u_{ij}^{s} \leq p^{s} Y_{ij}^{\dot{s}}$ ∀(ij),s (5) $Y_{ij}^{s} = 0,1$ ∀(ij),s $u_{jj}^{s} \neq 0$ ∀(ij),s $v_{pq}^n \neq 0$ ∀(pq),n

* The author wishes to acknowledge Mr. Çetin Evranuz's help and guidance in the development of this model.

where n denotes the alternative path

kⁿ is reliability parameter associated with the alternative path n.

I pq,n is the set of links (ij) belonging to the n^{th} path of the relation pq.

Decision Variables are;

Y^s = 0,1 integer variable indicating whether communication systems will be installed on the arc A_{ij} or not.

u^s_{ij} = total arc flow on the arc A_{ij}, over system s.

 v_{pq}^{n} = arc flow over path n belonging to relation (pg)

Constraint (1) specifies that the sum of flows on arc A over system s is the sum of flows of relation (pq) having an alternate route passing by (ij).

Constraint (2) indicates that the sum of flows of relation pq over all its alternative routes should satisfy its demand.

Constraint (3) is the reliability constraint providing that the flows be distributed among the alternative paths on a prespecified percentage, regardless of economies of scale.

Constraint (4) is the capacity constraint.

IV.3 Model III

A slight variation made to model II results in model III; namely, the variable cost is not considered.

Formulation:

$$Min \ Z = \sum_{i \mid s} F^{s}_{ij} \ Y^{s}_{ij}$$

 $(1) \sum_{\mathbf{q}} \mathbf{v}_{\mathbf{pq}}^{\mathbf{n}} \mathcal{J}_{\mathbf{pq}}^{\mathbf{d}}$

∀(pq)

(2) $\sum_{pq,n \in I} v_{pq}^n \leqslant \sum_{s} v_{ij}^s$

 \forall (ij)

 $(3) \quad v_{pq}^n \leq k^n d_{pq}$

 \forall (p,q),n

(4)
$$Y_{ij}^{s} = 0 \text{ or } 1$$

 $v_{pq}^n \not > 0$

∀(pq),n

∀(i,j),s

As it is seen on the formulation, the decision variable u_{ij}^{s} of model II is not considered here. In this case, the model does not give the information about the distribution of flows over different types of systems on a link. Once a system is installed, the variable costs being not considered in this model, the number of circuits used do not affect the incurred system cost. So, the existence of the variable u_{ij}^{s} is not necessary for this model.

Constraint (1) states that the sum of flows of the alternative paths concerning a certain demand relation should at least equal that demand. (Since additional flows don't charge any variable cost, there can be more than the demanded circuits in the capacity range installed).

Constraint (2) states that the sum of all flows on a link A should at most equal the total capacity of the link.

The difference is that , in model II the total flows should equal the demand while in model III it can be equal or greater since an additional flow in the capacity range does not cause any additional cost once a system is installed.

CHAPTER V

NUMERICAL RESULTS

The mathematical models presented and developed in chapter IV are solved by means of the functional mathematical programming package called FMPS [11] on Univac 1106 Data Processing System which uses a branch and bound algorithm.

V.1 TEST NETWORK

The test network represented in Figure V.1 is a part of the Irish Telecommunication Network and it is commonly used by eleven European Countries in the context of COST (European CO-Operation in Scientific and Technical PROJECT 201: "Methods for Planning and Research) Optimisation of Telecommunication Networks". The switching nodes and the transmission nodes are denoted on the test network in Figure V.1 by squares () and circles (0), respectively. The switching nodes numbered as 1,2,3,4,5 and 6 are the originating and terminating nodes of trunk groups, whereas the transmission nodes denoted by 7,8 and 9 constitute the junctions (or multiplexing nodes over which the trunk groups are routed).

The sixteen links between nodes are denoted by A through P alphabetically.

V.2 INPUT DATA

All input data is taken from COST PROJECT 201 except for the system capacities and the related cost figures. These figures provide a better analysis and are taken from Baybars et.al. (1981), because of the limited number of alternative transmission systems in the original problem of Irish Telecommunication network.

V.2.1 Distance Matrix

The symmetric distance matrix given in Table V.l indicates the length of each existing link between the source i and the sink j.



Figure V.1 Test Network

Table V.1. Distance Matrix (Kilometers)

j	1	2	3	4	5	6	7	8	9	10
1			••••••	•	· · · · · · · ·		11	64	26	<u> </u>
2			75		144		•		20	14
3		75			40	15		•••	46	
4			с. 1	,	30				n na san Nga	. 30
5		144	40	30				- 		30
6		15	• •	÷			90	75		
7	11					90			-	
8	64					75	•		98	
9	26	20	46			•	· · ·	98		•
10		14		30	30					•

V.2.2 System Costs and Capacities

System capacities and the related cost figures are tabulated in Table V.2. The costs are the Turkish Lira conversion of Baybars's cost figures, based on the exchange rate of 1 US\$=200 TL.-.

The multiplication of the unit costs by the corresponding lengths of the links is detailed in Appendix A. The operating costs of the transmission systems being negligible with respect to the variable costs (oral communication - Miss Arlanoğlu from Netaş) are not taken into account in this study.

Table V.2 Capacity and Cost Figures

Capacity	Fixed Cost/km	Variable Cost/km
System 30	10.600.000	62.000
System 90	17.400.000	21.500
II		

V+2.3 Demand Matrix

The demands between switching centers are shown in Table V.3. As stated in Chapter IV, the links being undirected, the demands on the same link but in opposite directions are to be additioned.

Table V.3. Demand Matrix

×						
Terminating		•				
Nođe	1	2	3	4	5	6
Originating		•	· · · ·	L.	•	
Node				· · ·	<u> </u>	
		23	18	40	52	35
2	49		30	6	6	
3.	30	•			4	16
4		30	• •	•		
5		18	•	•		
.6		14	•			
			•	· ·		

V-2.4 Alternative Paths

This input section is relevant only for the second and third type mathematical models, the first one being a maximum graph without specified routes. The demand originated between two nodes can be routed via different paths and thus allocating the demand onto various paths to increase the reliability; in case of failure of one link on a path, only a portion of trunk groups will be lost. In this test network, considering the three shortest paths, three alternative paths which are not necessarily disjoint are selected manually for each relation. These paths are tabulated in Table V.4.

Originating	Terminati	ng		
node	node	Path 1	Path 2	Path 3
1	2	1,9,2	1,8,9,3,2	1,7,6,3,5,
	3.	1,7,6,3	. 1,9,2,3	1,8,9,
	4	1,9,2,10,4	1,7,6,3,5,4	1,8,9,3,2,5,
1	5	1,7,6,3,5	1,8,9,3;2,5	1,9,2,10,
\mathbf{l}	6	1,7,6	1,8,6	1,9,3,
2	3	2,3	2,9,3	2,5,
2	4	2,10,4	2,5,4	2,3,5,
2	5	2,5	2,10,5	2,3,
3	6	3,6	3,9,8,6	3,9,1,7,

Table V.4. Alternative Paths

V.3 SOLUTIONS

The three models presented in chapter IV are attempted to be solved.

V.3.1 Model I

The size of this model with maximum graph applied to the test network is very large to handle. The program was unable to find any feasible solution by the end of 20 minutes of CPU time on the Univac 1106 system. Although the limits of the FMPS parameters such as FCUTOFF, IZTABZS, IENDNODE are progressivelly increased in several trials, no feasible solution is obtained. Since the computer, usage time is so limited and the machine is rather slow, getting a solution for this model is given up.

V.3.2 Model II

As mentioned in Chapter IV, this model is completely different from the first model. For every trunk group relation three alternative paths are specified over which the trunk groups requirements will be routed. The model can select one, two or three paths according to the reliability constraints and cost optimization. The model also determines the amounts of trunk groups which will be routed over each path.

The model is run for three different reliability measures. The first run do not consider a reliability constraint. The parameters used in the second and third are 70% and 40%, respectively. These figures are selected in order to guarantee the distribution of the demand at least over two and three routes. The model should be tested with several different parameter values in order to make better а analysis. The reliability measure values employed here correspond to different level of service. The relationship governing this correspondence is rather complex and no attempt has been made to translate each reliability measure to its corresponding level of service value. The only hint we have here is that an increasing reliability measure implies an increasing level of service.

V.3.2.1 Solution 1

In the first run, no reliability constraint is considered. The model is free to choose the paths. The goal is to meet the demands in the most economical way. In the problem, there are 32 integer variables, 59 continuous variables





and 57 constraints. Figure V.2 shows the network generated after 13.08 minutes of computer time. The optimal results are found in branch numbered 829, at iteration 2422.

Main results concerning system type choice are listed in Table V.5.

			Syste	m Chosen	Used	Unused
Link	Source	Sink	Туре	Capacity	Capacity	Capacity
		· ·		· · · · · · · · · · · · · · · · · · ·		
		•	•	•	•	
A	1	7	II	90	83	7
В	1	8	II	90	80	10
C	-1	9	II	90	90	0
D	2	3	II	90	90	0
E	2	5	-	—	-	· -
F	2	9	II	90	90	0
G	2	10	II	90	90	0
н	.3	5	II	90	46	44
I	3	6	II	90	90	0
J	3	9	II	90	86	4
K	4	5	-	·	- .	• - •
L	4	10	II	90	64	26
M	5	10	I	30	26	4
N	б	7	II	. 90	83	7
0	6	8		• • • • • • • • •	-	
P	8	9	II	90	80	10

Table V.5. System Choice-Solution 1

As seen from Figure V.2 and Table V.5, 13 links out of 16 link are used. System II is chosen for all links except for the lin M. The second type transmission systems are mostly preferred i order to get the benefit of economies of scale. 5 relations ou of 9 are routed in two paths in this solution. The minimum tota cost minized equals 10.485.978.414 TL.-.The distribution of th trunk groups on the alternative paths is shown in Table V.6.

Source	Sink	Demand	Path 1	Path 2	Path 3
				<u></u>	•
1	2	72 -	40	32	-
1	'3	48		-	48
1.	4	40	40	-	-
1	5	52	45		7
1	6	35	35	-	-
2	3	60	57	3	<u> </u>
2	4	24	24	-	-
2	5	20	. <u> </u>	19	1
3	6	48	45	_	3
			· · · ·		

Table V.6. Distribution of Trunk Groups-Solution 1

V.3.2.2 Solution 2

The second run includes the reliability constraint which guarantees the use of at least two paths for every trunk group relations. This is achieved by specifying that the flow on each path will be at most 70% of the demand. The optimal results found at iteration 4829, branch 1101, at the end of 20.24 minutes of computer time are listed in Table V.7 and Table V.8 and the resulting network is shown in Figure V.3. The objective function value is equal to 12.109.445.402.-TL.. The number of constraints was increased from 57 of solution 1 to 84 at this solution.

This time, the number of unused edges dropped from 3 to 2. More importantly, two transmission systems are used together on the links C, F, and J. Only one link K has only system I with 30 capacity. In the solution, there is no relation for which all three paths are used. 8 relations use the first choice paths, 4 relations use the second choice paths and 6 relations use third choice paths.



Figure V.3 Network Generated by Solution 2

ſ		· · ·		·	· · · · · · · · · · · · · · · · · · ·	
			System	Chosen	Used	Unused
Link	Source	Sink	Туре	Capacity	Capacity	Capacity
				<u> </u>		
			•		•	
A	1	7	II	90	85	5
B bar	. 1	8	II	90	70	20
С	1	9	I,II	30,90	30,90	0
D	2	3	II	90	90	0
Е	2	5	- .		-	_
F	2	9	I,II	30,90	26,90	4
G	2	10	II	90	90	0
H	. 3	5	II	90	46	44
I	3	6	II	90	90	0
J	3	9	I,II	30,90	24,90	6
К	4	5	I	30	19	11
L	4	10	II	90	45	45
м	5	10	II	90	45	45
N	6	7 7	II	90	85	5
0	6	8	-	. —	· -	. – – – K
Р	8	9	II	90	- 70	20

Table V.7 System Choice-Solution 2

Source	Sink	Demand	Path 1	Path 2	Path 3
			· · · · · · · · · · · · · · · · · · ·		
1	2	72	36	36	-
1	3	48	14	-	34
1	4	40	28	12	·
1	5	52	20		32
1	6	35	25	_	10
2	3	60	40	20	_
2.	4	24	17		7
2	5	20	-	13	7
3	6	48	34	• –	14
•		•			

Table V.8 Distribution of Trunk Groups-Solution 2

V.3.2.3 Solution 3

The third run increases the measure of reliability by specifying that each path can carry at most 40% of the demand. So the usage of all the 3 paths are required but the distribution among these paths are to be determined. The size of the problem is the same as of the second solution. Total cost amounts to 15.652.868.633.-TL at the end of 8.57 minutes of computer time, at iteration 1982,



and branch 499. The resulting network and the corresponding results are shown in Figure V.3 and Table V.9 and Table V.10.

Table V.9 System Choice-Solution	Table	V.9	System	Choice-Solution	3
----------------------------------	-------	-----	--------	-----------------	---

			Syster	n Chosen	Used	Unused
Link	Source	Sink	Туре	Capacity	Capacity	Capacity
			•	· · · · · · · · · · · · · · · · · · ·		
						•
Α	1	7	II	90	90	0
В	1	8	II	90	75.3	14.7
С	1	9	I,II.	30,90	11.7,90	18.3
D	2	3	II	90	90	0
Е	2	5	II	90	77.3	12.7 [,]
F	2	9	II	90	90	0
G	2	10	II	90	54	36
Ħ	3	5	II	90	85.3	4.7
I	3	6	I,II	30,90	12.7,90	17.3
J	3	9	I,II	30,90	30,90	0
K	4	5	. II	90	38	52
L	4	10	I	30	26	4
М	5	10	I	30	28	2
N	6	7	II	90	90	0
0	6	8	I	30	29.7	0.3
Р	8	9	II	90	83.7	6.3
					· · · · · · · · · · · · · · · · · · ·	

In the solution all links are used. Unexpectedly, the number of links which use only the first transmission system are increased from 1 to 3. The number of links using both systems are 3.

Table V.10 Distribution of Trunk Groups-Solution 3

Source Sink	Demand	Path 1	Path 2	Path 3
	<u> </u>			
	_	•		
1 2	72	29	27.7	15.3
1 3	48	17.3	11.7	19
1 4	- 40	16	16	8
1	52	21	10	21
1 6	35	10.3	10.7	14
2 · 3	60	23.7	12.3	24
2 4	24	10	10	4
2 5	20	8	7	5
3 6	48	19	19	10

V.3.3 Model III

It is a modified version of model II. The aim is to test the significance of variable portion of transmission systems costs. So the model is changed as stated in Chapter IV. The size of the model is decreased. It consists now of 32 integer variables with 20 continuous variables. The model with 40% reliability measure is run and the new objective function value amounts to 14.123.400.000 TL. The network is presented in Figure V.4 and the results are listed in Tables V.11 and V.12.

Table V.11 System Choice-Model III

			- System	Chosen	· · · · · · · · · · · · · · · · · · ·	Used*	Unused
Link	Source	Sink	Туре	Capacity		Capacity	Capacity
							n an an an an an an an an an an an an an
Α	1	7	II	90		90	0
В	n an L ine an Aller	8	II	90	•	75.5	14.5
C	1	9	I,II	30,90	•	11.5,90	18.5
D	2	3	II	··· 90		90	0
Е	2	5	ĬI	90		88	2
F	2	9	. II	90		90	0
G	2	10	II	90		54	36
H	3	5	II	90		85	5
I	3	6	I,II	30,90		13,90	17
J	3	9	I,II	30,90		30,90	0
K	4	5	II	90		38	52
L	4:	10	I	30		26	4
М	5	10	I	30		28	2
N	6	7	II	90		90	0
0	6	8	I	30		30	0
Ρ	8	9	II	90		83.5	6.5

* The capacities can be determined either by the program or by summation of the link flows.

			<u></u>	· · · · · · · · · · · · · · · · · · ·	
Source	Sink	Demand	Path 1	Path 2	Path 3
				•	
1	2	72	29	21.5	21.5
1		48	17	12.5	18.5
1	4	40	16	10.5	13.5
1	5	52	21	11	20
1	6	35	10 '	11	14
2	3	60	23.5	12.5	24
2	4	24	10	10	4
2	5	20	8	8	4
3	6	48	19	19	10
				• • • •	÷ 1

Table V.12 Distribution of Trunk Groups-Model III

V.4 OVERALL DISCUSSION

As expected, improved reliability costs more. As the number of paths increases, in other terms the upper limit of the flow on a path decreases, the total cost increases.With two-forced paths, the total cost is increased by 15% compared with the case of one-forced path. For the three-forced paths, the cost is increased 28% with respect to the second case and 48% with respect to the first case.

The variations in the system choice depending on the reliability measures are summarized in Table V.13 and Table.V.14.

Table V.13 System Choice Comparison of The Three Solutions

	Link	l st run	2 nd run 3 ^r	d run
	٦	т т		• • • • •
1	B	11 TT	····································	TT
	р С	and and a second second second second second second second second second second second second second second se Second second second second second second second second second second second second second second second second	LL T TT	TTT
		11 	1,11	1,11
	D	an an tha an an 11 An Anna Anna Anna Anna Anna Anna Anna A	11 .	1 11
	E		-	II
	F	II	I,II	II
	G	II	II	II
•	H	II.	II	II
	1	II	II	I,II
	J	II	I , II , <i>i</i> , <i>i</i> , <i>i</i> , <i>i</i> , <i>i</i> , <i>i</i> , <i>i</i> , <i>i</i>	I,II
	К			II
	L	II	II	II
	М	Ι	II	I - I
	N	II	II	II
	0	-	anta ang ang ang ang ang ang ang ang ang an	ĨĨ.
	Έ	II	II	, II

Table V.14 Comparison of The Three Solutions

1 st	run(no)	2 nd run(%70)	3 rd run(%40)
			
Cost (TL) 10.485	.978.414	12.109.445.402	15.652.868.633TL.
CPU time (min)	3.277	5.739	2.340
Iteration no.	2422	4829	1892
Branch no.	829	1.101	499

Another important point is that there is no change in the values of binary variables of the 40% reliability constraint with and without variable costs. That is all transmission systems selected are the same in both solutions but the number of circuits which are put in each system are different. The percentage of unused capacity decreases by 6.4% if variable costs are not considered. As expected, in the run with variable costs, the model looks for cheapest paths as much as possible, whereas in the run without variable costs the model tries to distribute evenly the circuits requirements among paths.

It is easily seen that if the variable costs are applied on the used capacities of the last run then the total variable costs amounts to 1.569.800.000 TL.- approximately (Appendix B). The total costs increasing to 15.721.400.000 TL.- will exceed the total costs of the third run by 68.532.000 TL.-. The difference between the evenly routed flows in model III and the cheapest routed flows in model II being around 0.44% for the case discussed is negligible. So, the third model brings a small variable cost increment, but saves a lot of computer time with its size decreased.

The comparison of the three solutions of model II shows that the transmission node numbered as 7 is a redundant one. Since in all the three cases it only transmits the flows between link A and N and it does not have the multiplexing function , the result will not change if it is taken out. The elimination of one node and one link will also decrease the size of the model; two integer variables and two continuous variables may be taken out. Finally, consideration of one link instead of two will cause a decrease of total system cost.

CHAPTER VI

CONCLUSION

AND

SUGGESTIONS FOR FUTURE WORK

In this thesis, the problem of optimal planning for telecommunications networks are studied. For telecommunications networks, the planning process consists of two major stages: The first stage defined as switching network optimization problem, translates the originating traffic demand into transmission channels or trunks. The output of this stage is the list of trunks between all switching centers. The second stage of the planning process considers the trunk group requirements as inputs to a facilities planning model by which the routings of trunk groups over the transmission networks and the capacities of facilities are determined.

In an investment-expansion planning problem, the major issues are the capacities, times, and locations of the investment-expansion decisions. In this problem the

capacities are defined as the number of trunk groups and the locations are considered as links on which facilities are installed. The problem is not formulated as time-phased, and is solved for a target network which reflects the demand at the end of the planning horizon. This is not a real drawback for the case of a country such as Turkey which faces a great deal of unsatisfied demand. The models developed can be easily modified to be time-phased, but the necessary computer time will be further increased.

In this study, another dimension, technology or type of transmission systems, which is generally not considered in other studies is introduced. The cost function reflecting economies of scale in investment costs are concave. introduction of technologies Furthermore, the of transmission system causes jumps at these concave cost functions and makes the problem harder to be solved. Most of the heuristic procedures (Evranuz, 1981), (Ulusoy, 1981), (Yaged, 1971) do not take the technologies of transmission systems on the same link into account.

The formulation also takes the reliability constraints into account. The trunk groups can be required to be

routed in more than one path to guarantee that not all trunk groups are lost when an edge is cut. This feature is used before by Claus et.al. (1981), only for a special type network (a star-type network). The way of their formulation might cause some problems for a general network.

Three different models have been developed and numerically tested on a network which is a part of Irish Telecommunications Network. An important point to emphasize is that more reliability costs more. To ensure the reliability, additional transmission systems are needed and trunk groups are routed in longer paths. This may cause the increases in the ratios of capacities used on the systems.

Another point is that the variable costs can be neglected when compared to fixed costs; this will provide the same or very similar installation pattern and will take less computer time.

The problem can be defined as capacity expansions planning problem by taking the existing networks into account. The same model can also be used for this purpose. When this is

the case, the cost of existing capacities should be taken as zero.

One way to test the reliability (or availability) is to evaluate the grade of service that will be practised in case of failures. In that case, the trade-off between the costs of reliability and increases in grade of service should be looked for. To increase the reliability in failure cases, the overprovision (provide more circuits than optimum value) and stand-by facilities might be considered.

To achieve more evenly distribution of the circuits and consequently better reliability, it can be suggested first to optimize the structure of the transmission network and then finding the optimum circuit routing on that network structure.

Finally, to handle bigger real life networks the development of more accurate and efficient heuristic algorithms should be developed.

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A P P E N D I C E S

DIFFERENT LINKS

ON

COSTS OF TRANSMISSIONS

APPENDIX A

Table A.1 Costs of System I (TL)

-

Link	Length	Fixed Cost	Variable Cost
	(km)	(106 TL/km)	(0.62 TL/km)
			4.
A	11	1,166	6.82
В	64	6,784	39.68
C	26	2,756	16.12
D	75	7,950	46.50
Е	144	15,264	89.28
F	20	2,120	12.40
G	14	1,484	8.68
H	40	4,240	24.87
·I	15	1,890	9.30
J	46 .	4,876	28.52
, K	30	3,180	18.60
L	30	3,180	18.60
M	30	3,180	18.60
N	90	9,540	55.80
0	75	8,250	46.50
Р	98	10,388	60.76
in the second second second second second second second second second second second second second second second			

Link	Length	Fixed Cost	Variable Cost
	(km)	(174 TL/km)	(2.15 TL/km)
		- <u></u>	
Α	11	1,914	2.36
В	64	11,136	13.76
С	26	4,524	5.59
D	75	13,050	16.12
Ε	144	25,056	30.96
F	20	3,480	4.30
G	1.4	2,436	3.01
Н	40	6,960	8.60
I	15	2,610	3.22
J	46	8,004	9.89
ĸ	30	5,220	6.45
L	30	5,220	6.45
М	30	5,220	6.45
N	90	15,660	19.35
0	75	13,050	16.12
Р	98	17,052	21.07

Table A.2 Costs of System II (TL) andra ann an Airtean an Airtean an Airtean an Airtean an Airtean an Airtean an Airtean an Airtean an Airtean a Airtean an Airtean an Airtean an Airtean an Airtean an Airtean an Airtean an Airtean an Airtean Airtean Airtean

APPENDIX B

COST COMPARISON OF MODEL II, SOLUTION 3

WITH MODEL III.

Link	Amount (Circuits)	Unit Cost	Cost
A	90	2.36	212.85
В	75.5	13.76	1,038.88
С	11.5, 90	16.12, 5.59	188.07
D	90	16.12	503.10
Е	88	30.96	1,451.25
F	90	4.30	2,724.48
G	54	3.01	387.00
Н	85	8.60	162.54
I	13, 90	9.30, 3.22	731.00
J	30, 90	28.52, 9.89	117.80
К	38	6.45	290.25
L	26	18.6	855.60
М	28	18.60	890.10
N	90	19.35	245.10
0	30	46.50	483.60
Р	83.5	21.07	520.80

Table B.l Variable Cost Calculations for Model III (TL)

TOTAL = 15,698.26 * 100,000 = 1,569,826,000 TL.-.

APPENDIX C

COMPUTER OUTPUTS

MODEL II SOLUTION 1

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	raanse van de seeren een de seeren een de seeren een de seeren een de seeren een de seeren een de seeren een d Seeren een de seeren een de seeren een de seeren een de seeren een de seeren een de seeren een de seeren een de				al di sena di sena di sena di sena di sena di sena di sena di sena di sena di sena di sena di sena di sena di s Sena di sena di sena di sena di sena di sena di sena di sena di sena di sena di sena di sena di sena di sena di
TION	1 - ROWS		PRIMAL-DUAL OUT	PUT	
BER 1 2 3 4	NAME A COST F Cl E C2 F C3 E	TACTIVITY R 104859.78414 Ω Ω Ω Ω	SLACK ACTIVITY 10486+06	.LOWER LIMIT NONE	C .UPPER LIMI
5 6 7 8	C4 E C5 E C6 E C7 E	Ω Ω Ω Ω	• • • • • • • • • • • • • • • • • • •		
10 11 12 13	C9 E C10 E C11 E C12 E	Ω Ω Ω Ω Ω	•		
14 15 16 17	C13 E C14 E C15 F C16 E				•
18 19 20 21 22 23	D1 E0 D2 E0 D3 E0 D4 E0 D5 E0 D6 E0	$\begin{array}{cccccccccccccccccccccccccccccccccccc$		72.00000 48.00000 40.00000 52.00000 35.00000 60.00000	72.0000 48.0000 40.0000 52.0000 35.0000 60.0000
24 25 26 27. 28	D7 E D8 E D9 E R1 B R2 B	Q 24.00000 Q 20.00000 Q 48.00000 S 40.00000 S 32.00000	32.00000 40.00000	24.00000 20.00000 48.00000 NONI NONI	24.0000 20.0000 48.0000 72.0000 72.0000
29 30 31 32 33	R3 B R4 B R5 B R6 U R7 U	S S S L 48.00000 L 40.00000	72.00000 48.00000 48.00000	NONI NONI NONI NONI NONI	E 72.0000 E 48.0000 E 48.0000 E 48.0000 E 48.0000 E 40.0000
34 35 36 37 38	R8 B R9 B R10 B R11 B R12 B	s . s .45.00000 s . s .7.00000	40.00000 40.00000 7.00000 52.00000 45.00000	NONI NONI NOI NONI NONI	E 40.0000 E 40.0000 E 52.0000 E 52.0000 E 52.0000
39 40 41 42	R13 U R14 B R15 B R16 B	L 35.00000 S . S . S 57.00000	35.00000 35.00000 3.00000	NON NON NON	E 35.0000 E 35.0000 E 35.0000 E 60.0000
43 44 45 46 47	R17BR18BR19BR20BR21B	s 3.00000 s . s 24.00000 s .	57.00000 60.00000 24.00000 24.00000	NON NON NON NON NON	E 60.0000 E 60.0000 E 24.0000 E 24.0000 E 24.0000

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ION 1 - ROWS

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10.00						aldi - saite tiitaa
ER	NAME	AT	ACTIVITY	SLACK ACTIVITY	.LOWER LIMIT	.UPPER LIMIT
48	R22	BS		24.00000	NONE	24.00000
49	R23	BS	19.00000	1.00000	NONE	24.00000
50	R24	BS	1.00000	19.00000	NONE	24.00000
51	R25	BS	45.00000	3.00000	NONE	48.00000
52	R26	BS	•	48.00000	NONE	48.00000
53	R27	BS	3.00000	45.00000	NONE	48.00000
54	P1	UL	e de la tradición de la compañía de la compañía de la compañía de la compañía de la compañía de la compañía de	 A set of the set of	NONE	•
55	P2	BS	-7.00000	7.00000	NONE	•
56	P4	UL	•	•	NONE	•
57	P5	BS	-10.00000	10.00000	NONE	•
58	P7	UL	•	•	NONE	•
59	P8	UL	•	•	\ · NONE	•
60	P10	$\mathbf{D}\mathbf{P}$	•		NONE	
61	P11	UL		-	NONE	•
62	P13	UL -	•		NONE	•
63	P14	UL	•	•	NONE	•
64	P16	UL	•		NONE	
65	P17	UL	•	•	NONE	•
66	P19	UL		•	NONE	•
67	P20	UL	•	•	NONE	•
68	P22	UL			NONE	•
69	P23	BS	-44.00000	44.00000	. NONE	•
70	P25	UL	•	•	NONE	•
71	P26	UL	•	•	NONE	•
72	P28	BS	•	•	NONE	•
73	P29 -	BS	-4.00000	4.00000	NONE	•
74	P3.1	BS	•	•	NONE	••
75	P32	BS	•	• • • • • • • • • • • • • • • • • • •	NONE	•
76	P34	BS	•	• • • • • • • • • • • • • • • • • • • •	NONE	na statu statu statu statu statu statu statu statu statu statu statu statu statu statu statu statu statu statu Na statu statu statu statu statu statu statu statu statu statu statu statu statu statu statu statu statu statu s
77	P35	BS ·	-26.00000	26.00000	NONE	•
78	P37	BS	-4.00000	4.00000	NONE	•
79	P38	UL	•	•	NONE	•
80	P40	UL	•	•	NONE	•
81	P41 .	BS	-7.00000	7.00000	NONE	•
82	P43	UL	•	•	NONE	•
83	P44	UL	•	•	NONE	•
84	P46	UL	•	e de la companya de la companya de la companya de la companya de la companya de la companya de la companya de l	NONF	•
85	P47	BS	-10.00000	10.00000	NONE	•
			× .			

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ION 2 - COLUMNS PRIMAL-DUAL OUTPUT .. NAME ACTIVITY.. AT INPUT COST .UPPER LIMIT BER .LOWER LIMIT 1.0000d YAL IT 86 1166.00000 IT 1.00000 YA2 1.00000 87 1914.00000 IT 88 YB1 6784.00000 1.00000 YB2 IT 1.00000 1.00000 89 11136.00000 ΙŤ 90 YCL 2756.00000 1.00000 IT 1.00000 1.00000 91 YC2 4524.00000 IT 92 YD1 7950.00000 1.00000 ÝD2 IT 1.00000 93 13050.00000 1.00000 IT 15264.00000 1.00000 94 YE1 IT 95 YE2 25056.00000 1.00000 YF1 IT 1.00000 96 2120.00000 97 YF2 IT 1.00000 3480.00000 1.00000 IT 1484.00000 98 YG1 1.00000 99 YG2 IT 1.00000 1.00000 2436.00000 IT 1.00000 .00 YH1 4240.00000 1.00000 IT 6960.00000 .01 YH2 1.00000 02 IT 1890.00000 1.00000 YI1 IT 1.00000 .03 YI2 2610.00000 1.00000 IT .04 YJ1 4876.00000 1.00000 05 IT 1.00000 8004.00000 1.00000 YJ2 .06 YK1 IT 3180.00000 1.00000 07 IT YK2 5220.00000 1.00000 .08 YL1 IT 3180,00000 1.00000 09 IT 5220.00000 1.00000 YL2 1.00000 3180.00000 10 YM1 IT 1.00000 1.00000 11 YM2 IΤ 5220.00000 1.00000 12 IΤ 9540.00000 1.00000 YNI 13 1.00000 1.00000 YN2IT 15660.00000 14 Y01 8250.00000 1.00000 IT 15 YO2 13050.00000 1.00000 IT 10388.00000 16 1.00000 YP1 IT 17 1.00000 17052.00000 YP2 IT 1.00000 6.82000 18 UAL LL NONE 19 83.00000 2.36500 NONE UA2 BS 39,68000 20 UB1 LL NONE 21 80.00000 13.76000 UB2 BS NONE 22 16.12000 NONE UC1 BS 23 90.00000 5.59000 NONE UC2 BS 46.50000 24 UD1 NONE BS 25 16.12500 90.00000 NONE UD2 BS 89.28000 26 NONE UEL LL 27 30.96000 UE2 NONE BS 12.40000 28 UF1 BS NONE 29 4.30000 90.00000 UF2 BS NONE 8.68000 30 UG1 LLNONE 90.00000 31 3.01000 UG2 NONE BS

24.87000

NONE

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- COLUMNS PRIMAL-DUAL OUTPUT CTION 2 AT .INPUT COST. .LOWER LIMIT .UPPER LIMIT .. NAME ACTIVITY ... MBER 46.00000 8.60000 NONE UH2 BS 133 9.30000 NONE BS 134 UIL 90.00000 NONE 135 UI2 BS 3.22500 28.52000 NONE 136 UJ1 LL 86.00000 NONE UJ2 BS 9.89000 137 UKI LL18.60000 NONE 138 LL 6.45000 NONE 139 UK2 NONE 140 ULL ĽL 18.60000 UL2 BS 64.00000 6.45000 NOME 141 18.60000 NONE UM1 BS 26.00000 142 6.45000 NONE BS UM2 143 NONE LL 55.80000 144 UN1 19.35000 NONE UN2 BS 83.00000 145 46.50000 NONE 146 UOl LL NOME 16.12500 BS 147 UO2 60.76000 NONE $\mathbf{L}\mathbf{L}$ 148 UP1 NONE 149 UP2 BS 80.00000 21.07000 40.00000 NONE 150 V11 BS 32.00000 NONE 151 V12 BS 152 NONE V13 LLNONE V21 153 LLNONE 154 V22 BS 48.00000 NONE 155 V23 BS NONE 156 V31 BS 40.00000 NONE 157 . V32 BS 158 V33 NONE AL NONE 159 ¥41 45.00000 BS 160 NONE V42 BS NONE 161 V43 BS 7.00000 162 V51 35.00000 NONE BS NONE 163 V52 BS NONE 164 V53 LL 165 57.00000 NONE V61 ΒS NONE 166 3.00000 V62 BS NONE 167 V63 LL NONE 24.00000 168 V71 BS NONE 169 V72 LL170 NONE V73 BS NONE 171 V81 LL 19.00000 NONE 172 V82 BS 173 NONE V83 BS 1.00000 174 45.00000 NONE V91 BS 175 NONE V92 BS 3.00000 NONE 176 V93 BS

MODEL II SOLUTION 2

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TION 1 - ROWS

PRIMAL-DUAL OUTPUT

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BER	.NAME.	AT FR	ACTIVITY	SLACK ACTIVITY	.LOWER LIMIT	.UPPER LIMIT
- -	01	E E O	121004.40402	12109+00	NONE	NONL
2		EQ.	•	a ta mananta ya ana a		
3	C2.	EQ.	n an an the second second			•
- 4	C3	EQ.	• at the second s			•
5.	C4	EQ TO	•	•		•
. 6	C5	EQ	•	n an the second state of the second state of the second state of the second state of the second state of the se		•
7	C6	EQ	•	•		• . •
8	C7	ΕQ	• • • • •		•	•
9	C8	EQ	an an an an an an an an an an an an an a			• •
10	C9	FΩ		in the second second second second second second second second second second second second second second second		
11	C10	EΩ	•	•	•	•
12:	C11	EQ	•			•
13	C12	EQ	•	•		•
14	C13	EQ	•	•	•	•
15	C14	· FO	•			•
16	C15	ΕQ	•			•
17	C16 .	EQ	• •		•	•
18	Dl	ΞQ	72.00000	•	72.00000	72.00000
19	D2 -	ΕQ	48.00000	•	48.00000	48.00000
20	D3	EQ	40.00000		40.00000	40.00000
21	D4	EQ	52.00000	•	52.00000	52.00000
22	D5 -	EΩ	35.00000	•	35.00000	35.00000
23	• D6	FQ	60.00000		60.00000	60.00000
24	D7	EO	24.00000	•	24.00000	24.00000
25	D8	FO	20.00000	•	20.00000	20.00000
26	D9	EO	48,00000		48.00000	48.00000
27	EI .	25	36.00000	14.00000	NONE	50.00000
28	C3	BS	36,00000	14.00000	NONE	50:00000
29	R3	35		50,00000	NONE	50.00000
30	PA	29	14 00000	20,00000	NONE	34.00000
31	P 5	29		34,00000	NOVE	34.00000
32	PG .	. IIT.	34 00000		NONE	34.00000
22	. NO			•	NONE	28,00000
34 -	R7	20	12 00000	16,00000	NONE	28.00000
35.	DO NO	נום יו ספ	12.00000	28,00000	NONE	28,00000
35	R9 DIO	- DO DC	20,0000	16,00000	NONF	36,00000
30 27	RIU .	. <u>.</u>	20.00000	36,00000	NONE	36.00000
37	RII	. 85	22.00000	4 00000	NONE	
38	R12	BS.	32.00000	4.00000	NONE	36.00000
39	R13	UL	25.00000	25 00000	NONE	25.00000
40	R14 ,	BS		25.00000	NONE	25.00000
41	R15	BŞ	10.00000	15.00000	NONE	25.00000
42	R16	BS\	40.00000	2.00000	NONE	42.0000
43	R17	BS`	20.00000	22.00000	NONE	42.00000
44	R18	BS	•	42.00000	NONE	42.00000
45	R19	UL	17.00000		NONE	17.00000
46	R20	BS		17.00000	NONE	17.00000
47	R21	BS	7.0000	10.00000	NONE	17.00000
			and the second second second second second second second second second second second second second second second	english and a state of the stat	care and an end of the second s	

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						and the second second second second second second second second second second second second second second second
ER	NAME	AT	ACTIVITY	SLACK ACTIVITY	LOWER LIMIT	.UPPER LIMIT
48	R22	BS	•	14.00000	NONE	14.00000
49	R23	BS	13.00000	1.00000	NONE	14.00000
50	R24	BS	7.00000	7.00000	NONE	14.00000
51	R25	UL	34.00000.		NONE.	34.00000
52	R26	ВŚ	•	34.00000	NONE	34.00000
53	R27	BS	14.00000	20.00000	NONE	34.00000
54	Pl	UL	•	•	NONE	
55	P2	BS	-5.00000	5.00000	NONE	
56	P4	UL	•	•	NONE	
57	P5	BS	-20.00000	20.00000	NONE	an an an an an an an an an an an an an a
58	P7	UL		•	NONE	•
59	P8	UL	•		NONE	
60	P10	UL	•	•	NONE	•
61	P11	UL	· · · ·	•	NONE	
62	P13	UL	•	•	NONE	
63	P14	UL		• • • • • • • • • • • • • • • • • • •	NONE	
64	P16	BS	-4.00000	4.00000	NONE	•
65	P17	UL	· • · · · ·	•	NONE	
66.	P19	UL	•	•	NONE	
67	P20	UL			NONE	
68	P22	.UL		•	NONE	•
69	P23	BS	-44.00000	44.00000	NONE	
70	P25	UL	•	•	NONE	•
71	P26	UL	• •		NONE	
72	P28	BS	-6.00000	6.00000 '	NONF	•
73	P29	UL	•	• • • • • • • • • • • • • • • • • • •	NONE	•
74	P31	BS	-11.00000	11.00000	NONE	
75	P32	UL .	•	•	NONE	
76	P34	BS	•	• •·	NONE	
77	P35	BS	-45.00000	45.00000	NONE	
78	P37	UL	•	•	NONE	
79	P38	BS	-45.00000	45.00000	NONE	
80	P40	UL		•	NONE	
81	P41	BS	-5.00000	5.00000	NONE	
82	P43	UL		•	NONE	•
83	P44	UL	•	•	NONE	•
84	P46	UL		•	NONE	•
85	P47	BS	-20.00000	20,00000	NONE	•
	- • •		20.00000		1,01,13	

CION 2 - COLUMNS

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PRIMAL-

		•				
3ER	NAME	AT	ACTIVIT	YINPUT COST.	LOWER LIMIT	UPPER LIMIT
86	YAl	IT	•	1166.00000		1.00000
87	YA2	IT·	1.00000	1914.00000		1.00000
88	YB1	IT		6784.00000		1.00000
89	YB2	IT	1.00000	11136.00000		1.00000
90	YC1	ΙT	1.00000	2756.00000		1.00000
91	YC2	IT	1.00000	4524,00000		1.00000
92	YD1	IΤ		7950,00000		00000 T
93	YD2	ΙT	1,00000	13050-00000		1,00000
94	YEI	ΙT		15264.00000		1,00000
95	YE2	IT	•	25056,00000		1,00000
96	YFI	ንጥ	1,00000	2120 00000		1,00000
97	YF2	TT	1.00000	3480 00000		1 00000
98	YGI	 ፲፹	1.00000	1484 00000		1 00000
99	YG2	TT	1,00000	2436 00000	•	1 00000
100	YH1	TT	1.00000	4240 00000		1 00000
101-	VH2	- T TT	່າ້ດດດດີ	6960,00000		1 00000
102	YTI	TT	1 00000	1890 00000		1,00000
103	VT2	TT	1 00000	2610 00000		1.00000
104	NT1	יתיד	1 00000	4876 00000	•	1 00000
105	Y.T2	TT	1 00000	8004 00000		1.00000
106	YKI	- T TT	1 00000	3180 00000	•	1.00000
107	YK2	ተጥ	1.00000	5220 00000		1.00000
108	VI.I	TT	•	3180,00000		1.00000
109	VT.2	ገግ ጉጥ	1 00000	5220 00000		1.00000
110	VMI	TT	T .000000	3180,00000		1.00000
ווו	VM2	. T T	1 00000	5220 00000		1.00000
112	YNI	TT	1.00000	9540 00000	•	1.00000
113	VN2	ገጥ	1 00000	15660.00000	•	1.0000
114	VO1	፲ ፲	1.00000	8250 00000	•	1.00000
115	Y02	፲ ፲ ጥ	• •	13050 00000	•	1.00000
116	VD1	1 1 T TT	•	10202 00000	•	1.00000
117.	TLT		1.00000	17052-00000	•	1.00000
	122 177	.т.т. -	T.00000	17052.00000	•	1.00000
110	UAL	<u>م</u> ط	05 00000	0.82000	•	NONF
120	UAZ	во т т	85.00000	2.36500	e a de la companya de la companya de la companya de la companya de la companya de la companya de la companya d La companya de la companya de la companya de la companya de la companya de la companya de la companya de la comp	NONE
120	UDI	- 26	70,00000	39.68000	•	NONE
100		- 60 - 70	20.00000	13.76000	•	NONE
1 2 2	UCL	60 70	30.00000	16.12000	•	NONF
127		85 T T	90.00000	5.59000	•	NONE
125	UDT		00.0000	46.50000	•	NONE
126		85	90.00000	16.12500	•	NONE
120 1 27	UDI UDI	ىلىل ،	•	89.28000	•	NONE
120		85	ac	30.96000	•	NONE
120 120	UFL	RP	26.00000	12.40000	•	NONE
129	UFZ	BS	90.00000	4.30000	•	NONE
13U 131	UGT	للل.	• • • • • • • • • • • • • • • • • • • •	8.68000	•	NONE
122	UGZ	BS	90.00000	3:01000	•	NONE
132	UHT	LL	• •	24.87000	•	NONE

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JMBER	NAME	AT	ACTIVITY	.INPUT COST.	.LOWER LIMIT .UPPEF	LIMIT
133	UH2	BS	46.00000	8.60000		NONE
134	UIL	BS	•	9.30000		NONE
135	UI2	BS	90.0000	3.22500		NONE
136	UJ1	BS	24.00000	28.52000	· · · · · · · · · · · · · · · · · · ·	NONE
137	UJ2	BS	90.00000	9.89000		NONE
138	UK1	BS	19:00000	18.60000		NONE
139	UK2	BS	•	6.45000	(1) A set of the se	NONE
140	ULI	LL		18.60000		NONE
141	UL2	BS	45.00000	6.45000		NONE
142	UML	다		18.60000		NONE
143	UM2	BS	45,00000	6.45000		NONE
144	UNI	LL	•	55.80000		NONE
. 145	UN2	BS	85.00000	19.35000		NONE
146	· UOL ·	BS	•	46.50000		NONE
147	002	BS	•	16.12500		NONE
148	UP1	LL	-	60.76000		NONE
149	UP2	BS	/0.00000	21.07000		NONE
150	VII	BS	36.00000	•		NONE
121	V12	BS	36.00000	•		NONE
152	V13	니니		•		NONE
1.153	VZ1	BS	14.00000	•		NONE
154	V22	니니	• • • • • • • • • • • • • • • • • • • •	•		NONE
155	V23	BS	34.00000	•		NONE
150	VOL	RS DC	28.00000	•		NONE
157	V32 1722	55	TS.00000	•		NONE
158	V 33	<u>ц</u>	20.00000	•		NONE
T28	VAL VAL	BS	20.00000	•		NONE
160	V42 1742	LL ·	22.0000	•	•	NONE
101	V 4:0	85	32.00000	•		NONE
162	VD1 1750	80 100	25.00000	· · · · · ·		NONE
100	V52 1753	85	10,0000	• •		NONE
165	V D D	BS		. •	•	NONE
100	VOL	BS	40.00000	•		NONE
	VOZ NGD	85	20.00000	•		NONE
107	V03	<u>م</u> ر	17,00000	•		NONE
100	V/L NZO	85	I7.00000		•	NONE
109	V72	BS	7.00000	•	•	NONE
170	V73.	BS	7.00000	•		NONE
1/1	V81	AL		•		NONE
1/2	V82	BS .	13.00000	•	•	NONF
1/3	V83	BS	/.00000	•	•	NONE
1/4	:V91	BS	34.00000	•		NONE
1/5	V92	ᇿ	•			NONE
1/6	V93	BS	14.00000		•	NONE

MODEL II SOLUTION 3

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																	-	_								
																				1.11	1.10		a fed at	 1000	 	
					× .									• •		• •		-	-	1.4				 1.00.0	 	

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R	NAME	AT	ACTIVITY	SLACK ACTIVITY	LOWER LIMIT .U	JPPER LIMIT
1	COST	FR	156528.68633	15652+06	NONE	NONE
2	C1	ΕQ	•	المراجع المراجع		•
3	C2	ΞΩ	•	n de la companya de la companya de la companya de la companya de la companya de la companya de la companya de l La companya de la companya de la companya de la companya de la companya de la companya de la companya de la comp		•
4	C3	ΕQ				te fort de energie de l'Africa. Energie de la servicie de la servicie de la servicie de la servicie de la servicie de la servicie de la servici
5	C4	FO	•			•
6	C5	EO	•			•
	07	EQ	•	•		•
8	C7	FQ	•	•		•
0		EU EU	•	•		• •
י ט. ר	CIO	ULU PO		•		•
2	CII	EO	•			• • • • •
-~ -~	C12	DTC FO	•	•		
4	Cla	EO	•	•		
5	C14	LEO	•			
6	C15	EO				
7	C16	FO	•	•		•
.8	D1	EQ	72.00000	• • • • • • • • • • • • • • • • • • •	72.00000	72.0000
9	D2	EΩ	48.00000	•	48.00000	48.00000
20	D3	EQ	40.00000		40.00000	40.00000
1	D4	EQ	52.00000	•	52.00000	52.00000
2	D5	EΩ	35.00000	in the state of the state of the state of the state of the state of the state of the state of the state of the	35.00000	35.00000
3	D6	EΩ	60.00000		60.00000	60.00000
4	D7	ΕΩ	24.00000		24.00000	24.00000
5	D8	ΕQ	20.00000	• •	20.00000	20,00000
26	D9	EΩ	48.00000	•	48.00000	48.00000
7	Rl	UL	29.00000	•	NONE	29.00000
8	R2	BS .	27.66667	1.33333	NONE	29.00000
9	R3	BS	15.33333	13.66667	NONE	29.00000
0	R4	BS	17.33333	1.66667	NONE	19.0000
1	R5 PC	BS	11.66667	7.33333	NONE	- 19.00000
82 . No	Ro	UL.	19.00000	•	NONE'	- 19.00000
33	R7	U),	16.00000	± 1.5 mm (1.5 mm)	NONE	16.00000
) 4) E	RB	ي 10	10,0000	8,00000	NONE	16.00000
20	RY	, BD	21 00000	8.00000	NONE	10.0000
רו כי די ל	RIU FII	 	10,00000	-	NONE	21.00000
20 20	RII 010	ED.		11.00000	NONE	21.00000
20		20	10.33337	3 66667	NONE	21.00000
10	RIJ	כם י סמ	10.66667	3 33333	NONE	14.00000
-0 בו	DIE		14 00000	5.00000	NONE	14.00000
 12	RIG	רח סם	23 KKKK7	, , , , , , , , , , , , , , , , , , , ,	NONF	
13	RI7	20	72.00001	11 66667	NONE	24.00000
14	RIR	111	24 00000		NONF	24.0000
15 . 15 .	RIQ		10 00000	•	NONE	
16	.R20			•	NONE	
17	R21	29	4 00000	6,0000	NONE	
• •	*** 7	00	······································		1,01(1)	. TO . 00000

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ROWS

			•	1 - 1 - 1 - 1 - 1 - 1 - 1 - 1 - 1 - 1 -		
R	NA	ME. AT	ACTIVITY	SLACK ACTIVITY	LOWER LIMIT	.UPPER LIMIT
8	R22	UL	8.00000	• • • • • • • • • • • • • • • • • • •	NONE	8.00000
9	R23	BS	7.00000	1.00000	NONE	8.00000
0	R24	BS	5.00000	5.00000	NONF	8.00000
1	R25	UL	19.00000	۷۷ رو ۱۹۹۳ - ۲۰۰۵ (۲۰۰۹ - ۲۰ ۰۹ - ۲۰۰۵ (۲۰۰۹ - ۲۰۰۹)	NONE	19.0000
2	R26	ŬL	19.0000	•	NONE	19.00000
з !	R27	BS	10.0000	9.00000	NONE	19.0000
4	P1	BS	•	• The telescope subsection . • •	NONE	•
5	P2	BS		an an an an an an an an an an an an an a	NONE	na an an an an an an an an an an an an a
6	P4	UL	• •	•	NONE	•
7	P5	BS	-14.66667	14.66667	NONE	
8	P7	BS	-18.33333	18.33333	NONE	•
9	P8	UL		• •	NONE	•
0	P10	BS	•	•	NONE	•
1	P11	UL	•		NONE	•
2	P13	UL	•	•	NONE	
3	P14	BS	-12.66667	12.66667	NONE	•
4	P16	BS	•	de la companya de la companya de la companya de la companya de la companya de la companya de la companya de la	NONE	•. •
5	P17	UL	•	•	NONE	
6	P19	BS	•		NONE	an an an an an an an an an an an an an a
7	P20	BS	-43.00000	43.00000	NONE	• • • • • • • • • • • • • • • • • • •
8	P22	UL	•	•	NONE	•
9	P23	BS	-4.66667	4.66667	NONE	•
0.	P25	BS	-17.33333	17.33333	NONE	•
1	P26	UL .	•		NONE	•
2	P28	UL	•	•	NONE	
3	P29	UL	•		NONE	•
4	-P31	UL	•	•	NONE	•
5	P32	BS	-52.00000	52.00000	NONE	•
6	P.34	BS	-4.00000	4.00000	· NONE	
7	P35	UL - UL	•	• • • • • • • • • • • • • • • • • • •	NONE	•
8	P37	UL	•	•	NONE	
9	P38	UL	•		NONE	
n.	P40	UL	•		NONE	
1	P41	UL			NONE	
2	P43	BS	33333	33333	NONE	_
3	P44	III.	• • • • • •		NONE	
4	P46	UIT.	•	•	NONE	•
5	P47	BS	-6.33333	6.33333	NONE	•
	'					•
		•				

(a) A set of the se

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PRIMAL-DUAL OUTPUT ION 2 - COLUMNS AT LOWFR LIMIT .UPPER LIMI ER .NAME ACTIVITY.. .INPUT COST. -IΤ 1.00000 YAL 1166.00000 36 37 ĪT YA2 1.00000 1914.00000 1.00000 IT 1.00000 38 YB1 6784.00000 1,00000 39 YB2 IT 11136.00000 1.00000 YCl IT 1100000 1.00000 90 2756.00000 91 YC2 IT 1.00000 4524.00000 1.00000 92 YDL IT 1.00000 7950.00000 93 YD2 IT 1.00000 13050.00000 1.00000 94 YE1 IT 1.00000 15264.00000 95 YE2 IT 1.00000 25056.00000 1.00000 96 YF1 IT 1.00000 2120.00000 97 YF2 IT 1.00000 3480.00000 1.0000 98 1.00000 YG1 IT 1484.00000 99 YG2 IT 1.00000 2436.00000 1.0000 00 YHL IT 4240.00000 1.00000 01 YH2 IT 1.00000 6960.00000 1.00000 02 IT 1.00000 YIL 1890.00000 1.00000 03 IT 1.00000 YI2 2610.00000 1.00000 04 YJ1 IT .1.00000 4876.00000 1.00000 05 YJ2 ΙŤ 1.00000 8004.00000 1.00000 06 YK1 IT 3180.00000 1.00000 07 IT 1.00000 YK2 5220,00000 1.00000 08 YLl IT 1.00000 3180.00000 1.00000 09 YL2 IT 5220.00000 1.00000 10 YM1 IT 1.00000 3180.00000 1.00000 IT YM2 11 5220.00000 1.00000 12 YN1 IT 9540.00000 1.00000 13 YN2 IT 1.00000 15660.00000 1.0000 14 YOL IT 1.00000 8250.00000 1.00000 15 Y02 IT 13050.00000 ·1.0000 16 IT YP1 10388.00000 1.00000 17 YP2 IT 1.00000 17052.00000 1.0000 18 UAl LL 6.82000 NON! 19 UA2 BS 90.00000 2.36500 NON 20 UBl LL 39.68000 NOM 21 75.33333 UB2 BS 13.76000 NON 22 UC1 11.66667 BS 16.12000 NON 23 UC2 BS 90.00000 5.59000 NON 24 UD1 LL 46.50000 NON 25 90.00000 UD2 BS 16.12500 NON 26 UE] LL 89.28000 NON 27 UE2 BS 75.33333 30:96000 NON 28 **WF1** 12.40000 $\Gamma\Gamma$ NON 29 UF2 BS 90.00000 4.30000 NON

8.68000

3.01000

24.87000

n de la companya de la companya de la companya de la companya de la companya de la companya de la companya de l La companya de la companya de la companya de la companya de la companya de la companya de la companya de la comp

LL

BS

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UG1

UG2

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ION 2 - COLUMNS

PRIMAL-DUAL OUTPUT

hammer data

			and the second second	-			· · · · · · · · · · · · · · · · · · ·
BER	NAME 7	ATAC	CTIVITY	.INPUT COST	LOWER	LIMIT .UPPER	LIMIT
.33	UH2 I	BS	85.33333	8.6000)		NONE
34	UII	BS	12.66667	9.30000)		NONE
35	UI2 H	BS	90.00000	3.22500)	na da se gara da sera da sera da sera da sera da sera da sera da sera da sera da sera da sera da sera da sera A sera da sera da sera da sera da sera da sera da sera da sera da sera da sera da sera da sera da sera da sera d A sera da sera da sera da sera da sera da sera da sera da sera da sera da sera da sera da sera da sera da sera d	NONE
36	UJ1 I	BS	30.00000	28.52000)		NONE
37	UJ2 I	BS	90.00000	9.89000)	•	NONE
38	UKI I	LL	•	18.60000)		NONE
39	UK2 E	35	38.00000	6,45000)		NONE
40	ULI	BS	26.00000	18,6000)		NONE -
41	UT.2 F	35		6.45000)		NONE
42	TIMT F	RS	28,00000	18,6000)		NONE
13		35	20.00000	6 45000	, ,		NONE
11		T	•	55 80000	, ,		NONE
45			90,00000	19 35000))	•	NONE
14J 16		20	20.00000	19.55000		• All operations and the second second second second second second second second second second second second s	NONE
40			29.00007	40.0000			NONE
47		30	se 🔸 👘	10.12500	,		NONE
48	UP1 I	بار	02 66667	80.76000	🖌 u ya katata di dan		NONE
49		35	83.66667	21.07000)	د المعرفي والمعالية. المحمد معرفي والمعالية (محمد)	NONE
50		35	29.00000	a tha an the second			NONE
DT D	VIZ F	38	27.66667			•	NONE
52	V13 E	35	15.33333	•			NONE
53	VZI E	3S	17.33333	•		•	NONE
54 :	V22 E	35	11.66667	•			NONE
55	V23 E	BS	19.00000	•		•	NONE
56	V31 E	35	16.00000	•		•	NONE
57	V32 E	35	16.00000	• •		•	NONE
58	V33 F	35	8.00000	•			NONE
59	.V41 E	3S∙	21.00000	•		•	NONE
60 <u>(</u>	•V42 E	BS	10.00000	•			NONE.
61	V43 E	BS	21,00000	•			NONE
62	V51 E	3S	10.33333	•			NONE
63	V52 E	3S	10.66667	•		•	NONE
64	V53 F	PS	14.00000	•		•	NONE
65	V61 E	3S	23.66667	· · · · · · · · · · · · · · · · · · ·		•	NONE
66	V62. E	35	12.33333	•		• • • • • • • • • • • • • • • • • • •	NONE
67	V63 E	3S · ·	24.00000	•		•	NONE
68	V71 E	3S .	10.00000	and the second second second second second second second second second second second second second second second		•	NONE
69	V72 E	3S	10.00000				NOME
70	V73 F	35	4,00000				NONE
71	V81 F	35	8.00000				NONE
72	V82	25	7 00000			•	NONE
73	V83 F	25	5.00000	•		•	NONE
74			19 00000	•	•		NONE
75	V 2 L - L V 2 L - L	50 50	10 00000.	•		•	NONE
75	V72 E	22	10.00000	•		•	NONE
10	v > 3	35	TO 00000	•		•	NONF



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ION	1 - ROWS			PRIMAL-DUAL OUTP	UT	e terre Lettere B
ER 1	NAME COST	AT FR	ACTIVITY 141234.00000	SLACK ACTIVITY 14123+06	.LOWER LIMIT .UPPE NONF	R LIMI NON
2	Cl	FΩ	•			•
3	C2	ΕQ			and a state of the second state of the second state of the second state of the second state of the second state The second state of the second state of the second state of the second state of the second state of the second s	•
4	.C.3	EΩ	•	• • • • • • • • • • • • • • • • • • •		•
5	C4	ΕQ		n an an an an an an an an an an an an an	에 가장 같은 것은 것은 것이 있는 것이 있는 것이 있는 것이다. 같은 것은 것은 것은 것이 같은 것이 있는 것이 있는 것이 있는 것이 있는 것이 있는 것이 있는 것이 있는 것이 있는 것이 있는 것이 있는 것이 있는 것이 있는 것이 있는 것이 있는 것이 있는 것이 있	••
6	C5	EΩ	2 🖕 👘	•	anta anta anta anta anta anta anta anta	•
7 .	C6	EΩ	•			•
8	C7	EΩ	•	•		•
9	C8	FQ	•		n - Shan Aye Afrika (Shan Shan Shan Shan Shan Shan Shan Shan	1. .
10	C9	EQ	•			•
11	C10	ΕQ	•	•		
12	C11	EΟ	•	•		•
13	C12	ΕQ	•	a second a second second second second second second second second second second second second second second s		•
14	C13	EΩ	•	•	y na sana ang sana ang sana ang sana ang sana ang sana ang sana ang sana ang sana ang sana ang sana ang sana a Sana ang sana ang sana ang sang sana ang sana ang sana ang sana ang sana ang sana ang sana ang sana ang sana ang	•
15.	C14	ΕQ	• •	•		•
16	C15	EΩ	•	•		•
17	C16	ΕŅ	an an an an an an an an an an an an an a	•		•
18	Dl	EΩ	72.00000	72.00000	72.00000	•
19	D2	EΩ	48.00000	48.00000	48.00000	•
20	D3	ΕQ	40.00000	40.00000	40.00000	•
21	D4	EΟ	52.00000	52.00000	52.00000	•
22	D5	FΩ	35.00000	35.00000	35.00000	•
٦		- DO		<u> </u>		

9	D2	EΩ	48.00000	48.00000	48.00000	•
0	D3	EΩ	40.00000	40.00000	40.00000	•
1	D4	EΩ	52.00000	52.00000	52.00000	
2	D5 ·	FΩ	35.00000	35.00000	35.00000	•
3	D6	EΩ	60.00000	60.0000	60.00000	e det filler i det filler Trate i det er er er er er er er er er er er er er
4	D7	EQ	24.00000	24.00000	24.00000	• •
5	את	FO	20.00000	20.00000	20.00000	
6	D9	FO	48,00000	48.00000	48.00000	•
.7	Rl	AU	29.00000		NONE	29.00000
8	R2	BS	21.50000	7.50000	NONE	29.00000
9	R3	BS	21.50000	7.50000	NONE	29.00000
n.	R4	BS	17.00000	2.00000	NONE	19.0000
]	R5	BS	12,50000	6.50000	NONE	19.0000
2	R6	BS	18.50000	.50000	NONF	12.00000
13	R7	AU	16.00000	•	NONE	16.0000
4	_R8	BS	10.0000	5.500.00	NONE	16.00000
5	R9	BS	13.50000	2.50000	NONE	16.00000
6	R10	AU	2].00000	•	NONE	21.00000
7 :	R11	BS	11.00000	10.00000	NONE	21.00000
8	R12	BS	20.00000	1.00000	NONE	21.00000
19	P13	BS	10.00000	4.00000	NONE	14.00000
0	R14	BS	11.00000	3.00000	NONF	14.00000
j.	R15	AU	14.00000		NONE	14.00000
2	R16 .	BS.	23.50000	.50000	NOME	24.00000
3	R17	BS	12.50000	11.50000	NONE	24.00000
14	RIA	AU	24.00000	•	NONE	24.00000
5	P19	AU	10.00000		NONF	10.0000
6	R20	AU	10.00000		NONE	10.00000
17	R2]	BS	4,00000	6:00000	NONF	10.0000

ION 1 - ROWS PRIMAL-DUAL OUTPUT ...NAME.. .. ACTIVITY ... SLACK ACTIVITY ... LOWER LIMIT .UPPER LIMI AT ER 8.0000 8.00000 NONE R22 AU 48 ۰. 8.0000 NONE 49 R23 AU 8.00000 8.0000 R24 BS 4.00000 4.00000 NONE 50 19.0000 AU 19.00000 NONE 51 R25 NONE 19.0000 R26 · AU 19.00000 52 BS 10.00000 9.00000 NONE 19.0000 53 R2.7 54 P1 BS NONE 55 P2 BS NONE 56 P4 UL, NONE -14.50000 . 57 P5BS 14.50000 NONE -18.50000 58 P7 BS 18.50000 NONE 59 P8 AU NONE 60 P10 AU NONE NONE 61 P11 AU 62 P13 UL NOME 63 NONE P14 AU 64 P16 NONE AU 65 P17 AU NONE 56 P19 BS NONE 67 P20 BS -44.00000 44.00000 NONE 68 . P22 UL NONE -5.00000 5.00000 69 P23 BS NONF 70 P25 BS -17.00000 17.00000. NONE 71 P26 AU NONE 72 P28 AU NONE 73 P29 AU NONE 74 P31 UL NONE 75 P32 BS -52.00000 52.00000 NONE 76 P34 BS -4:00000 4.00000 NONE 77 P35 AU NONE NONF 78 P37 AU 79 P38 AU NONE 80 P40 UL NONE 81 P41 AU NONE 82 P43 AU NOME 83 P44 AU NONE 84 P46 UL NONE -6.50000 85 P47 BS 6.50000 NONE

(a) and (a) and (b) and (c)

ION 2 - COLUMNS

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PRIMAL-DUAL OUTPUT

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11.1	i in a serie serie i se			en an an the state of the the	i waana kala i		r tha na sha a she		
ER:	NAME	ΤA	ACTIVITY	INPUT	COST.	.LOWER	LIMIT	.UPPER	LIMI
36	YA1	IT	• • • • • • • • •	1166.	.00000;			1.	.00000
37.	YA2	1T	1.00000	1914.	.00000			1.	.00000
38	YB1 the distributer	IT	•	6784.	.00000		jati na si	1.	.0000(
7.a	YB2	IT	1.00000	11136.	.00000			1	.00000
90 j	YC1	IT	1.00000	2.756.	.00000	•		1	.00000
91	YC2	IT	1.00000	4524.	.00000	•		1.1.	.00000
92.	YDl	ΙT	•	7950.	00000			1 1	.00000
93	YD2	IΤ	1.00000	13050.	.00000			1.1.	.0000
94	YEl	ΙT	•	15264.	.00000			1	.0000(
95	YE2	IT	1.00000	25056.	.00000	•		1 1	.00000
96	YFl	IΤ	•	2120.	.00000			···\ ¹ · 1 ·	.00000
97	YF2	IT.	1.00000	3480.	.00000			·· 1.	.00000
98	YGl	IT	•	1484.	00000			√1	.0000
9	YG2	IT	1.00000	2436.	,00000		- -		.0000
00	YH1	IT	· · · · · · · · · · · · · · · · · · ·	4240.	00000				.00000
)1	YH2	IT	1.00000	6960.	00000	•		1.	.0000
)2	YII	IT	1.00000	1890.	00000	-	itali ar	<u>1</u>	.00000
13	YI2	IT	1.00000	2610:	00000	•		1	.0000
)4	YJ1	IT	1.00000	4876.	00000			1	.00000
)5	YJ?	IT	1.00000	8004.	00000		4.4]	.0000
)6	YKl	IT -	•	3180.	00000			- 1	.00000
)7	YK2	IT	1.00000	5220.	00000		-	. 1	.0000
8	YL]	IT	1.00000	3180.	00000			1.	.00000
90	YL2	ΙŤ	•	5220.	00000			1	.00003
0	YML	IT	1.00000	3180.	00000			1	.0000
.1	YM2	ΙT	•	5220.	00000		in the install	1.	.0000
.2	YNI	ΙT	•	9540.	00000		an an an Array. San an Array an Array	1	.00000
.3	YN2	IT.	1.00000	15660.	00000		la de la composición de la composición de la composición de la composición de la composición de la composición Composición de la composición	1	.00000
4	YÖl	IT	1.00000.	8250.	00000			1	.00000
.5	Y02	IT.	•	13050.	00000		an an an an an an an an an an an an an a	. 1	.0000
.6	YP1	IT	•	10388.	00000		n an ann an stàitean an stàitean an stàitean an stàitean an stàitean an stàitean an stàitean an stàitean an stàitean stàit	1	.0000
.7:	YP2	ΙT	1.00000	17052.	00000	•		1	.0000
8	UAL	AL	•	•					NON
.9	UA2	BS	90.00000	•		•			NON
0	UBL	LL	•	•		•		1	NONI
1	UE2	BS	75.50000'	•		· · · · · · · · · · · · •			NONE
2	UC1	BS	11.50000						NONE
3	UC2	BS	90.0000	• •		•		•	NON
4	UDI	BS				an an an an an an an an an an an an an a			NONI
5	UD2	BS	90.00000	•					NON
6	UEL	LL	•	•	· · · · ·				NON
7	UE2	BS	88.00000						NONT
8	UF1	BS	•				•		NON
9	UF2	BS	-90.00000						NON
0 ·	UG1	AL					a spanne.		- ŃONI
1	UG2	BS	54,00000						NONT
2	UHI	T.T.		· · · · · · · · · · · · · · · · · · ·		•			
		на на селото на селото на селото на селото на селото на селото на селото на селото на селото на селото на селот Селото на селото на селото на селото на селото на селото на селото на селото на селото на селото на селото на с Селото на селото на селото на селото на селото на селото на селото на селото на селото на селото на селото на с	•			•		· · ·	1.01.1

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CTION	2 -	COLUMN	IS			n in the second s	n ning an Ning ang t	PRIM	'AL-DU	JAL O	UTPUT			
MBER	NA	ME.	AΠ	AC1	rtv:	ΙΤΥ	Т. Т	NPUT	COST	1	LOWER	TITMIT	UPPER	LIMI
123.	IIH2		BS	5	35.0	00000								NON
134		in a serie de la composición de la composición de la composición de la composición de la composición de la comp Composición de la composición		13.0	00000			• • • • • • • • • • • • •					NON	
135	117.2		RS		90:0	00000								NON
136	TLTI	in and the second	BS		30.0	00000		ر. تورد کمیتیدژند.	•					NON
137	11.T 2 -		RS	c c		00000			•			•		NON
138	11121		TT.			00000			•		e de la composition de la composition de la composition de la composition de la composition de la composition de	•		NON
130			25		່ດຂ		e e e					•		NON
140			סם	-))))				•		, in the second	•		NON
<u>1</u> 4()			ີອຕ			<i>incrud</i>			•			•		NON
141			DO DC		· · ·	20000	, .		•			•		NON
142	UPIL		no nc		20.1	50000			•			•		NON
143	UMZ		BS	•	. •	4 -			•	1999 - 1999 -		•		NON
144	UNI		ر الدل				· · · ·	÷ .	•	•		•		NON
145	UNZ		BS		90.0	00000			•			•		NON
146	UOL .		ES -	. :	300	00000			•			•		NON
147	002		BS		•				•			•		NON
148	UPL	ana an taon Taona an taon	للدل				•		•			•		NON
149	UP2		BS	5	33.5	50000			•			•		NON
150	V11	밖가 가지?	BS	2	29, (00000			•			n• ∴		NON
151	V12	ю. 1	BS	2	21.5	50000.		· · · · ·	•		in e nation eneme	• •		NON
152	V13	1. j. j. j. j. j. j. j. j. j. j. j. j. j.	BS	2	21.5	50000		i	•			•		NON
153	V21		BS]	17.0	00000	· · .	•	•		•	•		NON
154	V22		BS	1	12.5	50000	1917 -	411.5	•			•		NON
155	V23		BS	. 1	18:5	50000			•		t star Start start	•		- NON
156	V31		BS	·]	16.0	00000	1 		•			•		NON
1.57	V32		BS	.]	LO:	50000			:			•	n da ser en en en en en en en en en en en en en	NON
158	V33.		BS]	13.5	50000	•		•			•		NON
159	V41		$BS_{\mathbb{P}}$. 7	21.0	00000		• •	•	· · · ·	at fatet e	•		NON
160	, V42		BS	.]	11.0	00000			•					NON
161	V43		BS	2	20.0	00000		•	•			•	-	NON
162	V51		BS]	L0.(00000			•	-		•		MON
163	V52		BS]	11.0	00000			•	· · · · ·		•		NON
164	V53		BS	j	14.0	00000		•	• .			•		NON
165	V61		BS	. 2	23.5	50000	÷ .		• .			•		NON
166	V62		BS]	12.	50000			•		•			NON
1.67	V63		BS	2	24.0	00000		۰.	•			•		NON
168	V71		BS]	10.0	0000		<u>.</u> .	•		•	•		NON
169	V72	- 	BS.	· ·]	10.0	00000		-	•					NON
170	· V73		BS	_	4.(00000							•	NON
171	V81		RS		8.0	00000								NON
172	V82	· · ·	BS		8.0	00000								NON
173	V83	•	BS		4.0	00000								NON
174	Vai		BC.			20000			•			•		NOM
175	vaz		BC	ہے۔ 1	19.1	10000		, ÷.,			1 -	•	•	NON
176	1702		20 20	لر ۲ ۱۰۰۰		20000			•			•		PION
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